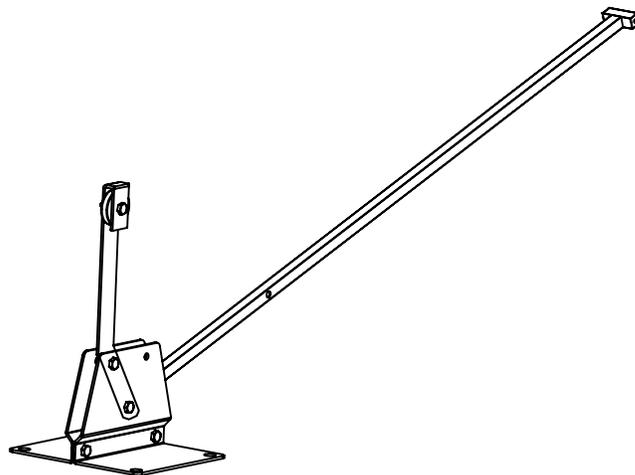




IS PLEASED TO INTRODUCE THE NEW
FEET DOWN FLAGGING SYSTEM

The **ONLY** goose flag on the market that offers a **FULL YEAR WARRANTY**
(see Limited Warranty sheet for full details)

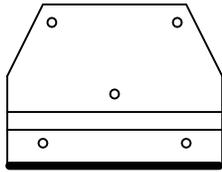


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THIS PRODUCT IS NOT INTENDED FOR USE AS A CHILDREN'S TOY.

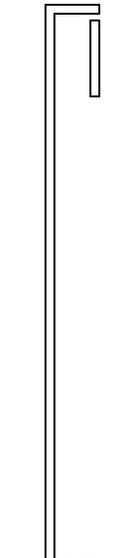
FEET DOWN FLAG PACKING LIST



Base L-Brackets
2 REQUIRED



Pulley/Roller
2 REQUIRED

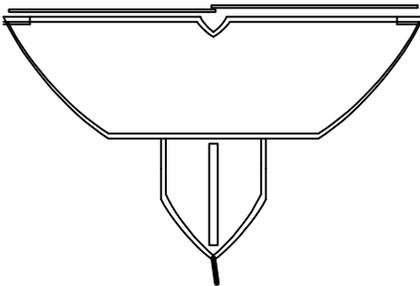


Long Pulley
Bracket
(2 pieces)



Cantilever
Pulley Bracket

FEET DOWN FLAG with TWO
3/16" fiberglass rods.

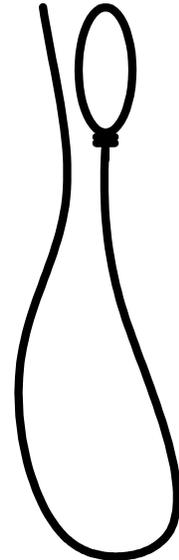


HARDWARE LIST

- FULLY THREADED 1 1/2" X 1/4" HEX BOLT - 1 REQUIRED
- 1 1/2" X 1/4" HEX BOLT - 1 REQUIRED
- 1" X 1/4" HEX BOLT - 1 REQUIRED
- 3/4" X 1/4" HEX BOLT - 3 REQUIRED
- 1/4" FLANGED HEX NUT - 7 REQUIRED
- 1/4" NYLON CORE LOCK NUT - 1 REQUIRED
- 1/4" WING NUT - 1 REQUIRED
- 1/4" NYLON WASHER - 4 REQUIRED
- 1" X 1/4" EYE BOLT - 1 REQUIRED
- PLASTIC LINE CLIP - 1 REQUIRED
- 12" STAKES - 4 REQUIRED
- 10" BENT STAKES - 3 REQUIRED
- 150' DACRON LINE (300LB) - 1 REQUIRED
- STRING WINDER - 1 REQUIRED
- 1 1/2" BALL BEARING PULLEYS - 2 REQUIRED
- 24" X 1/4" BUNGEE CORD - 1 REQUIRED
- Pull Handle
- 9" Bungee Ball (to secure disassembled flag to rod for storage)

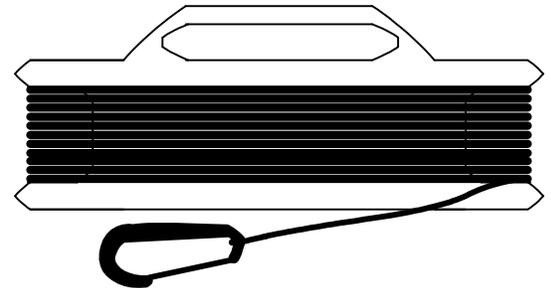


9" Bungee Ball

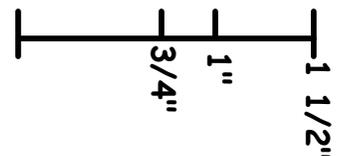


36" Dacron line

36" aluminum
tube flag rod.



HEX BOLT SCALE

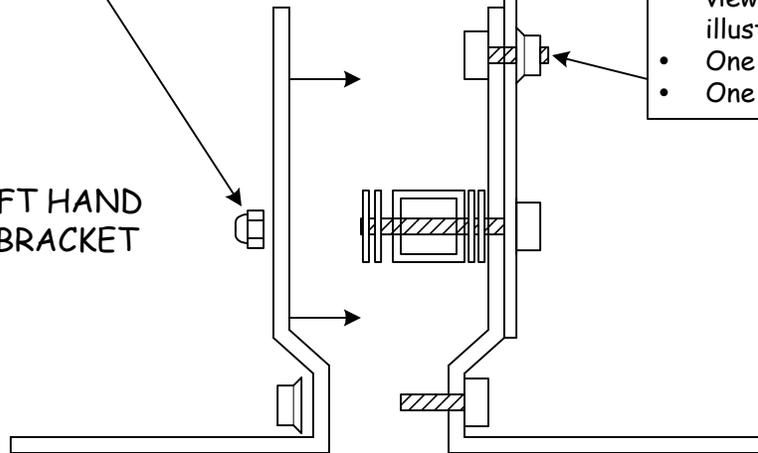


FEET DOWN FLAG ASSEMBLY INSTRUCTIONS PAGE 1 "BASE ASSEMBLY"

STEP 3

- Insert 1 1/2" hex bolt through long pulley bracket
- slip two nylon washers over hex bolt
- slide pre-drilled end of long T rod over hex bolt
- slip two more nylon washers over hex bolt
- Slide Left Hand bracket over hex bolt and secure to hex bolt with a **NYLON INSERT** locking hex nut hand tightening only.

LEFT HAND
L-BRACKET



STEP 1

- Insert one 1" hex bolt through pre-drilled hole in top of long pulley bracket.
- Slide one 1 1/2" pulley over bolt
- Slide 1 1/2" h x 1" w metal plate over bolt. (must be seated beneath the bend as shown)
- Secure assembly using one flanged hex nut.

STEP 2

- Attach long pulley assembly to right hand L-bracket using top hole closest to you when viewing bracket in the illustrated position using:
 - One - 1/4" x 3/4" hex bolt
 - One - 1/4" flanged hex nut

STEP 4

- With left bracket hand tightened over center assembly bolt, insert two 3/4" hex bolts through lower portion of both base brackets.
- install two flanged hex nuts over lower assembly bolts
- Tighten all nuts and bolts using a 7/16" box wrench
- **USE CAUTION NOT TO OVER TIGHTEN THE CENTER BOLT TO AVOID BINDING THE ROD**

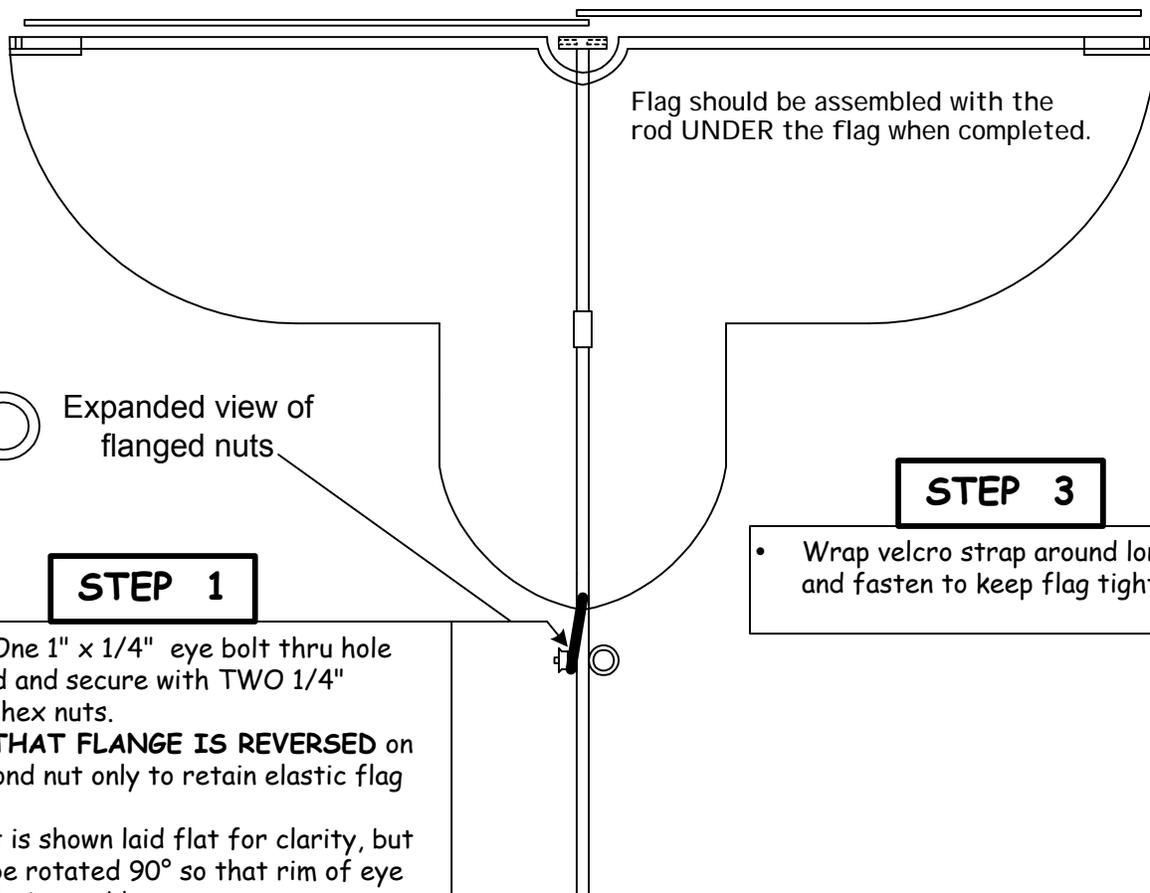
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**FEET DOWN FLAG ASSEMBLY
INSTRUCTIONS PAGE 2
"FLAG ASSEMBLY"**

STEP 2

- Insert Two Fiberglass rods into leading edge sleeves on flag.
- Insert exposed end of each rod into the two opposing holes drilled in the top of the long rod pole.
- Rods are slightly oversized, so some tension is required to insert into flag pole holes.



STEP 1

- Insert One 1" x 1/4" eye bolt thru hole provided and secure with TWO 1/4" flanged hex nuts.
- **NOTE THAT FLANGE IS REVERSED** on the second nut only to retain elastic flag cord
- Eye bolt is shown laid flat for clarity, but should be rotated 90° so that rim of eye bolt is facing up/down.

STEP 3

- Wrap velcro strap around long pole and fasten to keep flag tight to pole

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**FEET DOWN FLAG ASSEMBLY
INSTRUCTIONS PAGE 3
"CANTILEVER ASSEMBLY"**

Gap Cannot be greater than 1/16", but we recommend the pulley actually be touching the vertical bar leaving no gap at all between the two.

STEP 1



- Insert 1 1/2" x 1/4" **FULLY THREADED** hex bolt thru bottom hole in cantilever bracket arm.
- Secure with 1/4" hex flanged nut finger tight.
- Test fit the pulley by lowering it over the exposed end of the hex bolt. Pulley should be touching the upright ever so slightly.
- Once you have the hex bolt accurately positioned, tighten the flat nut down completely. This will hold the correct position in tact.
- Lower pulley over hex bolt again.
- Secure firmly with 1/4" wing nut.
- Remember that the pulley can and will wear itself down around the edge to leave no gap.

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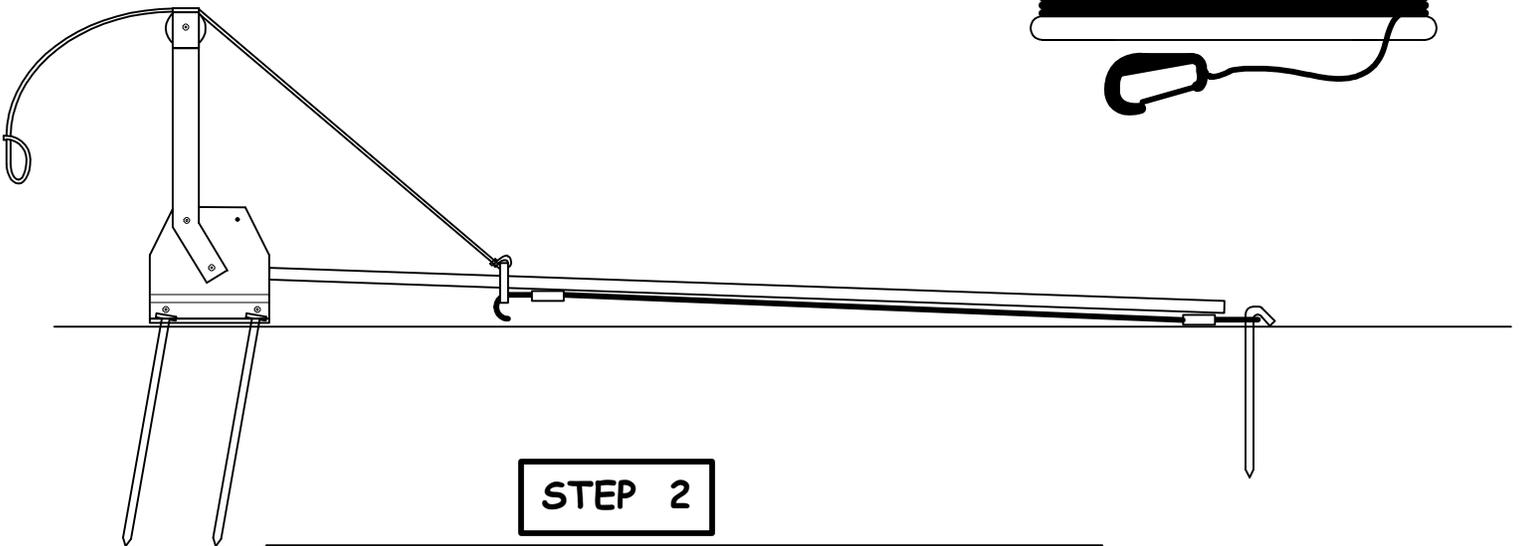
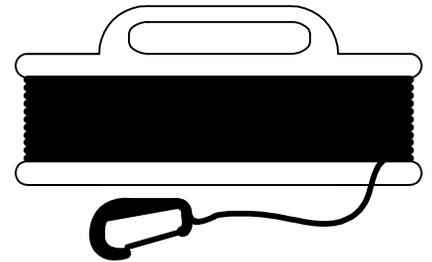
FEET DOWN FLAG ASSEMBLY INSTRUCTIONS PAGE 4 "FIELD USE"

STEP 1

- A 3' Dacron cord is provided with your Feet Down Flag with a loop tied in one end for connection to the line clip.
- Slip the "tag" end thru the roller and tie a secure knot firmly to the eye bolt. A butchers knot works well here.
- This piece of cord will remain attached to your Feet Down Flag assembly at all times.
- This allows you to simply attach the end of the 150' Dacron line to the loop end with a carabiner clip provided with your flag.

STEP 3

- Wrap 150' Dacron line around string winder.
- Tie plastic clip to the end of the Dacron line.



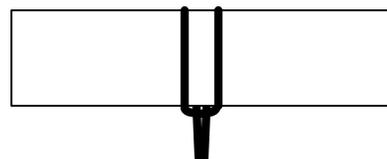
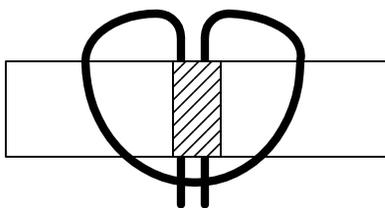
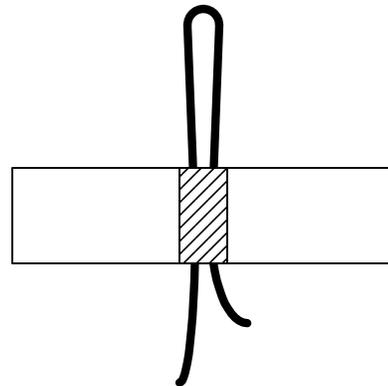
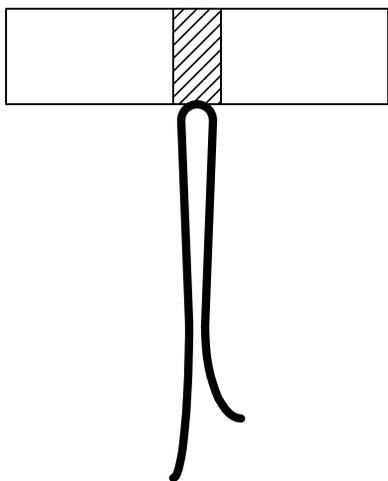
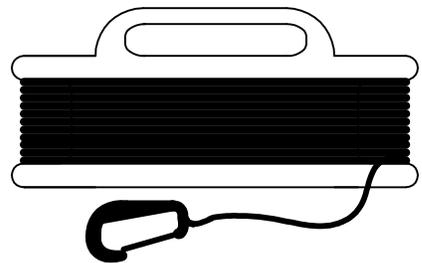
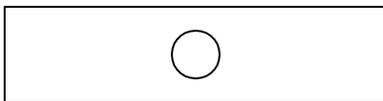
STEP 2

- You will need the 4 spikes provided with your Feet Down Flag.
- Stake the base assembly to the ground using Four of the 12" spikes. We recommend you angle them slightly as you hammer them into the ground.
- Once the base has been staked in, attached one end of the bungee cord to the eye bolt on the flag rod.
- Stretch the bungee approximately 4" to locate where the bungee stake should be driven. Tension is required.
- Angle the bent bungee stake as shown below and drive it in leaving about 1" of the shank exposed above the ground.
- Attach the other end of the bungee to the stake.

FEET DOWN FLAG ASSEMBLY INSTRUCTIONS PAGE 5 "WOODEN PULL HANDLE"

- Once you have installed your Feet Down Flag in the spread and have laid the pull line all the way back to your blind, pit, A-frame or whatever your hiding spot, determine the spot in the line where you will want to pull from to properly work the flag.
- At that spot, make a loop in the line and insert it through the center hole in the pull handle.
- Loop both sides over and around the ends of the pull handle
- Pull tight to cinch pull line into place.
- This will make the operation of the flag much easier on you over the length of a hunting day....trust me!! Pulling by the line only will wear your hands out over time.

Pull Handle

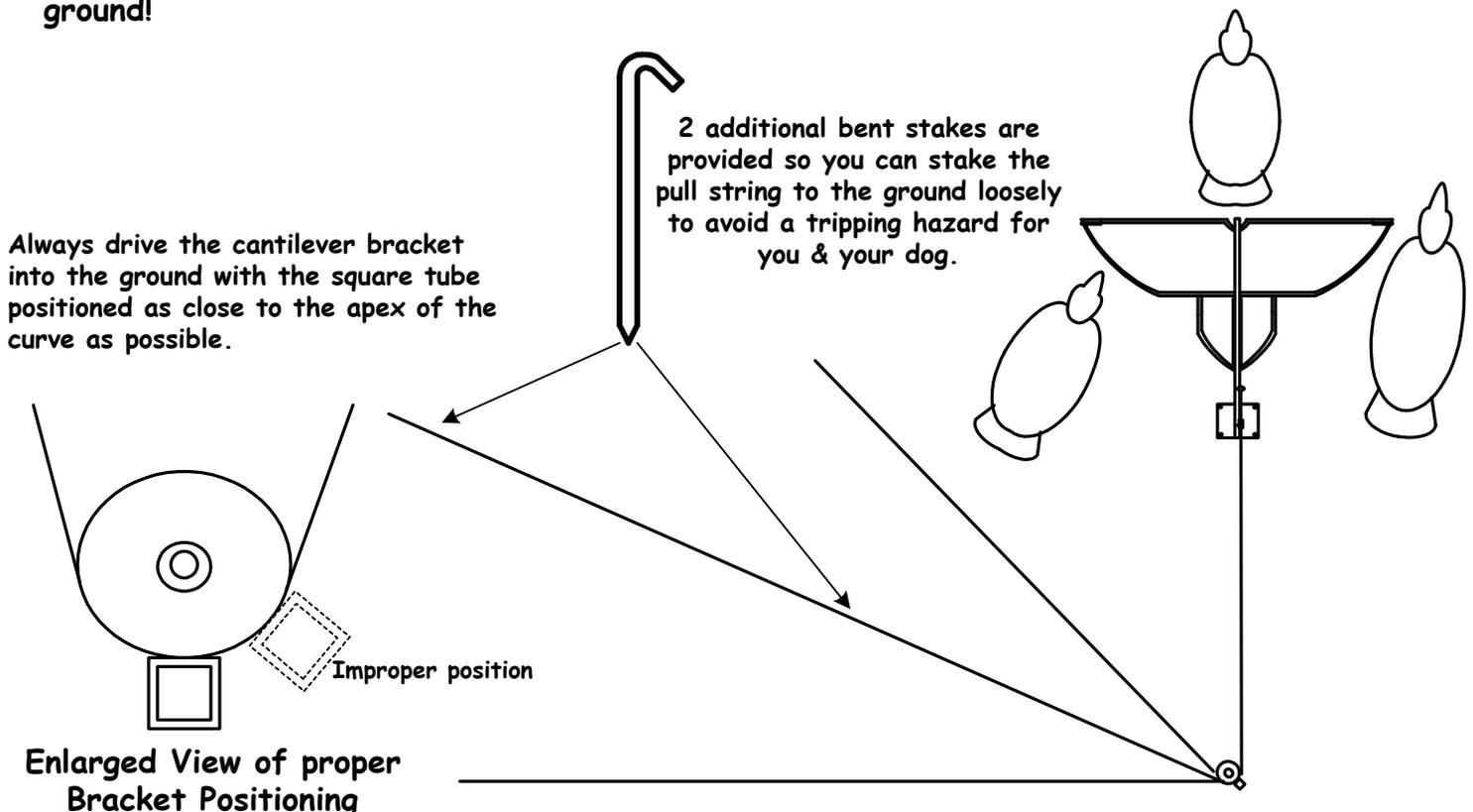


FEET DOWN FLAG

HOW TO USE THE CANTILEVER PROPERLY TO "Flag 'em to the ground"!

By properly positioning the cantilever assembly, you are able to operate your Feet Down Flag flawlessly from almost any angle and at distances up to at least 150 feet! As we all know, setting out your decoy spread properly is of the utmost importance as it relates to wind direction, etc. Proper location of your Feet Down Flag should always be thought of as though it were a decoy in your spread because IT IS! Your flag should be set in the direction you are trying to decoy the birds...into the wind. Without the cantilever assembly, you are very limited in your ability to make the flag a realistic part of your decoy spread. As the illustration below shows, your flag can literally be operated in a full 360° pattern when properly set-up as an integral part of your entire spread. I would encourage you to visit us on YouTube or FaceBook for additional ideas of how to operate not only a single flag, but multiple flags with a single line.

By introducing the Feet Down Flag into your decoy spread, you can now FLAG 'EM WHERE YOU WANT 'EM TO LAND! One of the challenges of a conventional goose flag is you are limited to flagging from YOUR location. That said, when the birds get anywhere near, you must stop flagging. The last thing you want is for the geese to key in on movement at your blind site. It's already hard enough to hide from wary birds, especially late in the season! When used properly, the short version of our system can be used until the birds land....feet down. That's where our term "Flag 'em to the ground" came from. We will literally flag them with flutter bursts all the way to the ground!



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FEET DOWN FLAGGING SYSTEM

The ONLY goose flag on the market that offers a FULL YEAR WARRANTY

FULL ONE YEAR LIMITED WARRANTY

FEET DOWN DESIGNS, LLC. will warrant major components for one full year from purchase date against defects in material and workmanship. Warranty protection excludes normal wear and tear, as well as any finishes applied to these products, i.e. powder coating, black oxide finish, etc.

This Warranty applies only to the substantial metal and fabric components, barring misuse or abuse by user.

Warranty offers will be extended and fulfilled at the sole discretion of the offerer at no charge to the purchaser. Physical samples or photo evidence may be required to substantiate any claims. Shipping may be included or excluded at the offerer's discretion.

Proof of purchase date is a prerequisite for filing a claim. To file a Warranty Claim, visit www.feetdowndesigns.com and email us using the "Contact Us" Link at the bottom of the page.

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